DUPLEX UNIT
(Machine Code: G806)

1. REPLACEMENT AND ADJUSTMENT

> ⚠**CAUTION**
> **Turn off the main power switch and unplug the machine before attempting any of the procedures in this section.**

1.1 EXTERIOR COVERS

Refer to the G552 Service Manual for details.

1.2 DUPLEX BOARD AND SENSORS

Refer to the G552 Service Manual for details.

Peripherals

2. DETAILED DESCRIPTIONS

2.1 OVERALL MACHINE INFORMATION

2.1.1 MECHANICAL COMPONENT LAYOUT

Refer to the G552 Service Manual for details.

2.1.2 DRIVE LAYOUT

Refer to the G552 Service Manual for details.

2.1.3 ELECTRICAL COMPONENT LAYOUT

Refer to the G552 Service Manual for details.

2.2 DETAILED DESCRIPTIONS

2.2.1 BASIC OPERATION

Refer to the G552 Service Manual for details.

2.2.2 FEED IN AND EXIT MECHANISM

Refer to the G552 Service Manual for details.